



Material - UNI G X 5 NiCrCuMo 29-21

Standard Specification for Stainless, Corrosion Resisting Steel Sand Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - UNI G X 5 NiCrCuMo 29-21 Stainless, Corrosion Resisting Steel Sand Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	19.000 - 22.000		
Nickel	Ni %	27.000 - 31.000		
Molybdenum	Mo %	2.000 - 3.000		
Copper	Cu %	3.000 - 4.000		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	430 min.
-	-	-	Yield Strength in Mpa	170 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4500 DIN	DIN	Germany	Casting
SCS 23	JIS	Japan	Centrifugal Cast, Steel, Pipes.
SA-351 CN7M	ASME	USA	Casting
F.8417	UNE	Spain	Casting
A744 CN7M	ASTM	USA	Casting
A743 CN7M	ASTM	USA	Casting
A351 CN7M	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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